

# XLamp® CXA3070 LED



### **PRODUCT DESCRIPTION**

The XLamp® CXA3070 LED array expands • Cree LED's family of high-flux, multi-die integrated arrays, offering high performance in an easy-to-use platform. With XLamp LED lighting-class reliability, the CXA3070's uniform emitting surface enables both • directional and non-directional lighting applications and luminaire and lamp • designs. Available in 2-step, 3-step and 4-step color consistency, and featuring a • 23-mm optical source, the CXA3070 brings • new levels of flux and efficacy to this form • factor.

The CX Family LED Design Guide provides • basic information on the requirements • to use the CXA3070 LED successfully in • luminaire designs. •

### **FEATURES**

- Available in 4-step, 3-step and 2-step EasyWhite® bins at 2700 K, 3000 K, 3500 K, 4000 K & 5000 K CCT and 4-step EasyWhite bins at 5700 K & 6500 K CCT
- Available in ANSI white bins at 5000 K, 5700 K & 6500 K CCT
- Available in 70-, 80-, 90- and 93-minimum CRI options
- Forward voltage option: 36-V class
- 85 °C binning and characterization
- Maximum drive current: 2800 mA
- 115° viewing angle, uniform chromaticity profile
- · Top-side solder connections
- · Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- · RoHS and REACh compliant
- UL® recognized component (E349212)

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### **CHARACTERISTICS**

Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current	mA			2800*
Reverse current	mA			0.1
Forward voltage (@ 1900 mA, T <sub>j</sub> = 85 °C)	V		36.2**	
Forward voltage (@ 1900 mA, T <sub>j</sub> = 25 °C)	V			41**

Refer to the Operating Limits section.

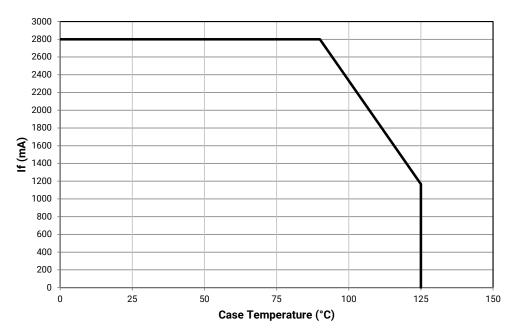
<sup>\*\*</sup> For CXA3070 LEDs having order codes with a CXA3070-xxxx-xxxN0xxxxxx format, the forward voltage values are as follows:

Characteristics	Unit	Minimum	Typical	Maximum
Forward voltage (@ 1900 mA, $T_j$ = 85 °C)	V		38.5	
Forward voltage (@ 1900 mA, T <sub>j</sub> = 25 °C)	V			42

### **OPERATING LIMITS**

The maximum current rating of the CXA3070 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Drawings section on page 14 for the location of the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 135 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 15 for more information on LES temperature measurement.





## FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 1900 mA, T $_{\rm J}$ = 85 $^{\circ}$ C)

The following table provides order codes for XLamp CXA3070 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step				
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code				
						Z4	7,945	8,851						CXA3070-0000- 000NT0Z465F	
	70	75	AB	8,500	9,469					(55	CXA3070-0000- 000NT0AB65F				
	70	/5	AD	9,000	10,026					65F	CXA3070-0000- 000NT0AD65F				
6500 K			BB	9,500	10,583						CXA3070-0000- 000NT0BB65F				
	80		Z4	7,945	8,851						CXA3070-0000- 000NTHZ465F				
		80		AB	8,500	9,469					65F	CXA3070-0000- 000NTHAB65F			
									AD	9,000	10,026				
			Z4	7,945	8,851						CXA3070-0000- 000NTHZ457F				
	70 75	70 75	70 75	70 7	70	75	AB	8,500	9,469					57F	CXA3070-0000- 000NT0AB57F
	70	/5	AD	9,000 10,026				3/F	CXA3070-0000- 000NT0AD57F						
5700 K			ВВ	9,500	10,583						CXA3070-0000- 000NT0BB57F				
	80		Z4	7,945	8,851						CXA3070-0000- 000NTHZ457F				
			AB	8,500	9,469					57F	CXA3070-0000- 000NTHAB57F				
			AD	9,000	10,026						CXA3070-0000- 000NTHAD57F				

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- CXA3070 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



## FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 1900 mA, T $_{\rm J}$ = 85 °C) - CONTINUED

Nominal	С	RI	Minin	num Lumin	ous Flux		2-Step	3-Step		4-Step		
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code	
			Z4	7,945	8,851		CXA3070-0000- 000NT0Z450H				CXA3070-0000- 000NT0Z450F	
	70	70 75	AB	8,500	9,469	50H	CXA3070-0000- 000NT0AB50H			50F	CXA3070-0000- 000NT0AB50F	
	70		AD	9,000	10,026	3011	CXA3070-0000- 000NT0AD50H			30F	CXA3070-0000- 000NT0AD50F	
			ВВ	9,500	10,583		CXA3070-0000- 000NT0BB50H				CXA3070-0000- 000NT0BB50F	
5000 K				Z4	7,945	8,851		CXA3070-0000- 000NTHZ450H		CXA3070-0000- 000NTHZ450G		CXA3070-0000- 000NTHZ450F
3000 K	80		AB	8,500	9,469	50H	CXA3070-0000- 000NTHAB50H	50G	CXA3070-0000- 000NTHAB50G	50F	CXA3070-0000- 000NTHAB50F	
			AD	9,000	10,026		CXA3070-0000- 000NTHAD50H		CXA3070-0000- 000NTHAD50G		CXA3070-0000- 000NTHAD50F	
			Y2	6,430	7,163		CXA3070-0000- 000NTUY250H		CXA3070-0000- 000NTUY250G		CXA3070-0000- 000NTUY250F	
	90	95 Y4 6,910 7,698 50H	CXA3070-0000- 000NTUY450H	50G	CXA3070-0000- 000NTUY450G	50F	CXA3070-0000- 000NTUY450F					
			Z2	7,390	8,233		CXA3070-0000- 000NTUZ250H		CXA3070-0000- 000NTUZ250G		CXA3070-0000- 000NTUZ250F	
	Z2 7,390 8,233 Z4 7,945 8,851					CXA3070-0000- 000NT0Z240H				CXA3070-0000- 000NT0Z240F		
					Z4	7,945	8,851		CXA3070-0000- 000NT0Z440H			
	70	75	AB	8,500	9,469	40H	CXA3070-0000- 000NT0AB40H			40F	CXA3070-0000- 000NT0AB40F	
		AD 9,000 10,026 CXA3070-0000- 000NT0AD40H				CXA3070-0000- 000NT0AD40F						
			BB	9,500	10,583		CXA3070-0000- 000NT0BB40H				CXA3070-0000- 000NT0BB40F	
4000 K			Z2	7,390	8,233		CXA3070-0000- 000NTHZ240H		CXA3070-0000- 000NTHZ240G		CXA3070-0000- 000NTHZ240F	
	80		Z4	7,945	8,851	40H	CXA3070-0000- 000NTHZ440H	40G	CXA3070-0000- 000NTHZ440G	405	CXA3070-0000- 000NTHZ440F	
	00		AB	8,500	9,469	40H	CXA3070-0000- 000NTHAB40H	40G	CXA3070-0000- 000NTHAB40G	40F	CXA3070-0000- 000NTHAB40F	
			AD	9,000	10,026		CXA3070-0000- 000NTHAD40H		CXA3070-0000- 000NTHAD40G		CXA3070-0000- 000NTHAD40F	
	90	95	Y2	6,430	7,163	40H	CXA3070-0000- 000NTUY240H	40G	CXA3070-0000- 000NTUY240G	40F	CXA3070-0000- 000NTUY240F	
	90	95	Y4	6,910	7,698	4011	CXA3070-0000- 000NTUY440H	406	CXA3070-0000- 000NTUY440G	401	CXA3070-0000- 000NTUY440F	

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- CXA3070 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



## FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 1900 mA, T $_{\rm J}$ = 85 $^{\circ}$ C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step								
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code								
			Y4	6,910	7,698		CXA3070-0000- 000NT0Y435H		CXA3070-0000- 000NT0Y435G		CXA3070-0000- 000NT0Y435F								
	80		Z2	7,390	8,233	35H	CXA3070-0000- 000NT0Z235H	35G	CXA3070-0000- 000NT0Z235G	35F	CXA3070-0000- 000NT0Z235F								
3500 K	00		Z4	7,945	8,851	3311	CXA3070-0000- 000NT0Z435H	330	CXA3070-0000- 000NT0Z435G	331	CXA3070-0000- 000NT0Z435F								
3500 K			AB	8,500	9,469		CXA3070-0000- 000NT0AB35H		CXA3070-0000- 000NT0AB35G		CXA3070-0000- 000NT0AB35F								
	93	95	X4	6,010	6,695	35H	CXA3070-0000- 000NTYX435H	35G	CXA3070-0000- 000NTYX435G	35F	CXA3070-0000- 000NTYX435F								
	93	93	Y2	6,430	7,163	3311	CXA3070-0000- 000NTYY235H	330	CXA3070-0000- 000NTYY235G	331	CXA3070-0000- 000NTYY235F								
			Y4	6,910	7,698		CXA3070-0000- 000NT0Y430H		CXA3070-0000- 000NT0Y430G		CXA3070-0000- 000NT0Y430F								
	80		Z2	7,390	8,233	30H	CXA3070-0000- 000NT0Z230H	30G	CXA3070-0000- 000NT0Z230G	30F	CXA3070-0000- 000NT0Z230F								
3000 K			00		Z4	7,945	8,851	ЗИП	CXA3070-0000- 000NT0Z430H	300	CXA3070-0000- 000NT0Z430G	00.	CXA3070-0000- 000NT0Z430F						
3000 K			AB	8,500	9,469		CXA3070-0000- 000NT0AB30H		CXA3070-0000- 000NT0AB30G		CXA3070-0000- 000NT0AB30F								
	93	95	X4	6,010	6,695	30H	CXA3070-0000- 000NTYX430H	30G	CXA3070-0000- 000NTYX430G	30F	CXA3070-0000- 000NTYX430F								
	93	90	Y2	6,430	7,163	ЗИП	CXA3070-0000- 000NTYY230H	30G	CXA3070-0000- 000NTYY230G	301	CXA3070-0000- 000NTYY230F								
											Y2	6,430	7,163		CXA3070-0000- 000NT0Y227H		CXA3070-0000- 000NT0Y227G		CXA3070-0000- 000NT0Y227F
	80		Y4	6,910	7,698	27⊔	CXA3070-0000- 000NT0Y427H	27G	CXA3070-0000- 000NT0Y427G	275	CXA3070-0000- 000NT0Y427F								
2700 K	00	Z2 7,390 8,233 27H CXA3070-0000- 000NT0Z227H		276	CXA3070-0000- 000NT0Z227G	27F	CXA3070-0000- 000NT0Z227F												
2700 K	2700 K		Z4	7,945	8,851		CXA3070-0000- 000NT0Z427H		CXA3070-0000- 000NT0Z427G		CXA3070-0000- 000NT0Z427F								
	93	05	X2	5,590	6,227	27H	CXA3070-0000- 000NTYX227H	27G	CXA3070-0000- 000NTYX227G	27F	CXA3070-0000- 000NTYX227F								
	93	3 95	X4	6,010	6,695	2/11	CXA3070-0000- 000NTYX427H	276	CXA3070-0000- 000NTYX427G	2/1	CXA3070-0000- 000NTYX427F								

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- CXA3070 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



## FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS ( $I_F = 1900 \text{ mA}, T_J = 85 ^{\circ}\text{C}$ )

The following table provides order codes for XLamp CXA3070 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

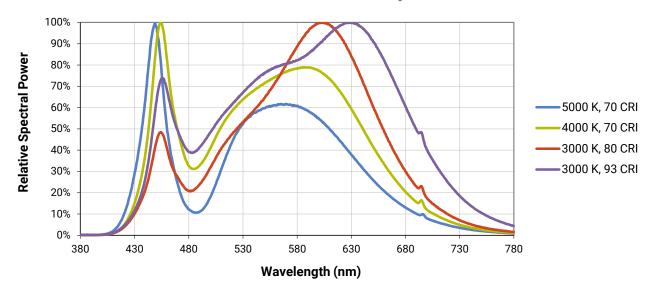
	С	RI	М	inimum Luminous	Flux				
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Regions	Order Code		
			Z4	7,945	8,851		CXA3070-0000-000NT0Z40E1		
	70	75	AB	8,500	9,469	140 100 100 100 655	CXA3070-0000-000NT0AB0E1		
	70	/5	AD	9,000	10,026	1A0, 1B0, 1C0, 1D0, 65F	CXA3070-0000-000NT0AD0E1		
6500 K			BB	9,500	10,583		CXA3070-0000-000NT0BB0E1		
			Z4	7,945	8,851		CXA3070-0000-000NTHZ40E1		
	80		AB	8,500	9,469	1A0, 1B0, 1C0, 1D0, 65F	CXA3070-0000-000NTHAB0E1		
			AD	9,000	10,026		CXA3070-0000-000NTHAD0E1		
			Z4	7,945	8,851		CXA3070-0000-000NT0Z40E2		
	70	75	AB	8,500	9,469	2A0, 2B0, 2C0, 2D0, 57F	CXA3070-0000-000NT0AB0E2		
	70	/5	AD	9,000	10,026	ZAU, ZBU, ZCU, ZDU, 37F	CXA3070-0000-000NT0AD0E2		
5700 K			BB	9,500	10,583		CXA3070-0000-000NT0BB0E2		
			Z4	7,945	8,851		CXA3070-0000-000NTHZ40E2		
	80		AB	8,500	9,469	2A0, 2B0, 2C0, 2D0, 57F	CXA3070-0000-000NTHAB0E2		
			AD	9,000	10,026		CXA3070-0000-000NTHAD0E2		
			Z4	7,945	8,851		CXA3070-0000-000NT0Z40E3		
	70	75	AB	8,500	9,469	3A0, 3B0, 3C0, 3D0, 50F	CXA3070-0000-000NT0AB0E3		
	70	75	AD	9,000	10,026	3A0, 3B0, 3C0, 3D0, 30F	CXA3070-0000-000NT0AD0E3		
5000 K			BB	9,500	10,583		CXA3070-0000-000NT0BB0E3		
			Z4	7945	8,851		CXA3070-0000-000NTHZ40E3		
	80	80	80		AB	8500	9,469	3A0, 3B0, 3C0, 3D0, 50F	CXA3070-0000-000NTHAB0E3
			AD	9000	10,026		CXA3070-0000-000NTHAD0E3		

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- CXA3070 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



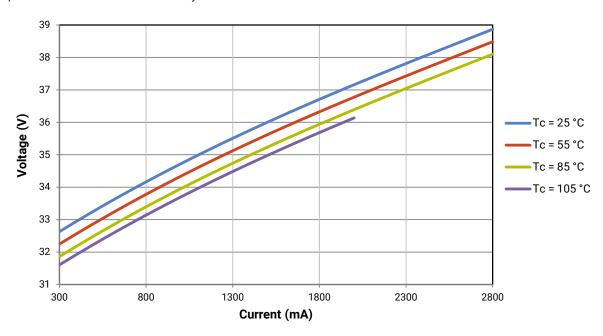
## **RELATIVE SPECTRAL POWER DISTRIBUTION**

The following graph is the result of a series of pulsed measurements at 1900 mA and  $T_1$  = 85 °C.



## **ELECTRICAL CHARACTERISTICS**

The following graph is the result of a series of steady-state measurements.



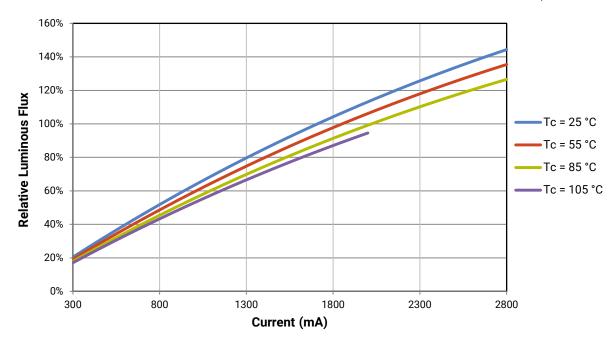


### **RELATIVE LUMINOUS FLUX**

The relative luminous flux values provided below are the ratio of:

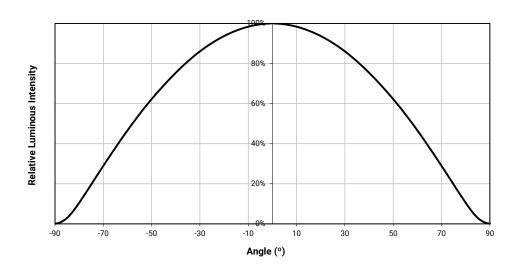
- · Measurements of CXA3070 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 1900 mA at  $T_J$  = 85 °C.

For example, at steady-state operation of Tc = 25 °C,  $I_F$  = 1300 mA, the relative luminous flux ratio is 80% in the chart below. A CXA3070 LED that measures 8500 lm during binning will deliver 6800 lm (8500 \* 0.8) at steady-state operation of Tc = 25 °C,  $I_F$  = 1300 mA.





## **TYPICAL SPATIAL DISTRIBUTION**



# PERFORMANCE GROUPS - BRIGHTNESS (I $_{_{\rm F}}$ = 1900 mA, T $_{_{\rm J}}$ = 85 °C)

XLamp CXA3070 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
X2	5590	6010
X4	6010	6430
Y2	6430	6910
Y4	6910	7390
Z2	7390	7945
Z4	7945	8500
AB	8500	9000
AD	9000	9500
BB	9500	10,000
BD	10,000	11,000
СВ	11,000	12,000



## PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)

XLamp CXA3070 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyW	EasyWhite Color Temperatures - 2-Step						
Code	сст	х	у				
		0.3429	0.3507				
50H	5000 K	0.3434	0.3571				
SUH	5000 K	0.3475	0.3604				
		0.3469	0.3539				
		0.3784	0.3741				
40H	4000 K	0.3804	0.3818				
<del>4</del> 0П	4000 K	0.3867	0.3857				
		0.3844	0.3778				
		0.4030	0.3857				
35H	3500 K	0.4061	0.3941				
3311	3300 K	0.4132	0.3976				
		0.4099	0.3890				
		0.4291	0.3973				
30H	3000 K	0.4333	0.4062				
30П	3000 K	0.4395	0.4084				
		0.4351	0.3994				
		0.4528	0.4046				
27H	2700 K	0.4578	0.4138				
2/Π	2700 K	0.4638	0.4152				
		0.4586	0.4060				

	EasyWhite Color Temperatures - 3-Step Ellipse									
Bin Code CC	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle				
Dill Code		х	у	а	b	(°)				
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0				
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7				
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0				
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2				
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5				



# PERFORMANCE GROUPS - CHROMATICITY ( $T_J$ = 85 °C) - CONTINUED

EasyW	/hite Color Ten	nperatures – 4	1-Step
Code	сст	х	у
		0.3097	0.3196
655	( F00 I/	0.3079	0.3297
65F	6500 K	0.3164	0.3382
		0.3176	0.3275
		0.3253	0.3325
57F	5700 K	0.3249	0.3439
3/F	5700 K	0.3331	0.3514
		0.3330	0.3393
		0.3407	0.3459
50F	5000 K	0.3415	0.3586
301	3000 K	0.3499	0.3654
		0.3484	0.3521
		0.3744	0.3685
40F	4000 K	0.3782	0.3837
400	4000 K	0.3912	0.3917
		0.3863	0.3758
		0.3981	0.3800
35F	3500 K	0.4040	0.3966
335	3300 K	0.4186	0.4037
		0.4116	0.3865
		0.4242	0.3919
205	3000 K	0.4322	0.4096
30F	3000 K	0.4449	0.4141
		0.4359	0.3960
		0.4475	0.3994
27F	2700 K	0.4573	0.4178
2/Γ	2700 K	0.4695	0.4207
		0.4589	0.4021



# PERFORMANCE GROUPS - CHROMATICITY ( $T_J$ = 85 °C) - CONTINUED

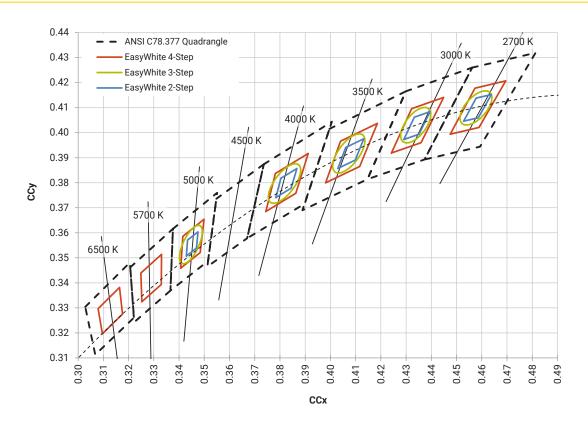
	ANSI White Bins						
Code	сст	Bin Code	х	у			
			0.3048	0.3207			
		1A0	0.3130	0.3290			
		IAU	0.3144	0.3186			
			0.3068	0.3113			
			0.3028	0.3304			
		1B0	0.3115	0.3391			
			0.3130	0.3290			
0E1	6500 K		0.3048	0.3207			
UEI	0000 K		0.3115	0.3391			
		1C0	0.3205	0.3481			
		100	0.3213	0.3373			
			0.3130	0.3290			
			0.3130	0.3290			
		1D0	0.3213	0.3373			
		טטו	0.3221	0.3261			
			0.3144	0.3186			

ANSI White Bins						
Code	сст	Bin Code	х	у		
0E2	5700 K	2A0	0.3215	0.3350		
			0.3290	0.3417		
			0.3290	0.3300		
			0.3222	0.3243		
		2B0	0.3207	0.3462		
			0.3290	0.3538		
			0.3290	0.3417		
			0.3215	0.3350		
		200	0.3290	0.3538		
			0.3376	0.3616		
			0.3371	0.3490		
			0.3290	0.3417		
		2D0	0.3290	0.3417		
			0.3371	0.3490		
			0.3366	0.3369		
			0.3290	0.3300		

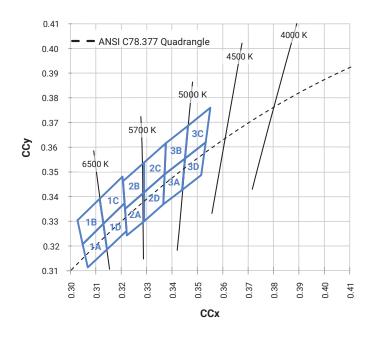
ANSI White Bins						
Code	сст	Bin Code	х	у		
	5000 K	3A0	.3371	.3490		
			.3451	.3554		
			.3440	.3427		
			.3366	.3369		
		3B0	.3376	.3616		
			.3463	.3687		
			.3451	.3554		
0E3			.3371	.3490		
UE3		3C0	.3463	.3687		
			.3551	.3760		
			.3533	.3620		
			.3451	.3554		
		3D0	.3451	.3554		
			.3533	.3620		
			.3515	.3487		
			.3440	.3427		



## EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>1</sub> = 85 °C)



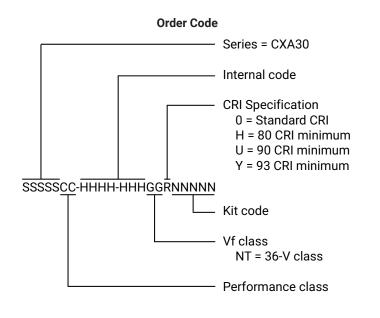
## ANSI WHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE ( $T_J$ = 85 °C)

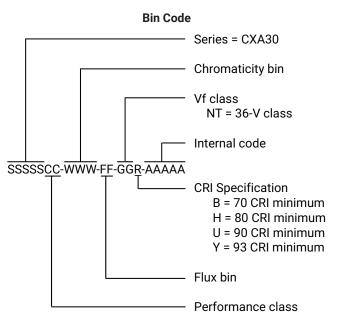




## **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:





### **MECHANICAL DIMENSIONS**

Dimensions are in mm.

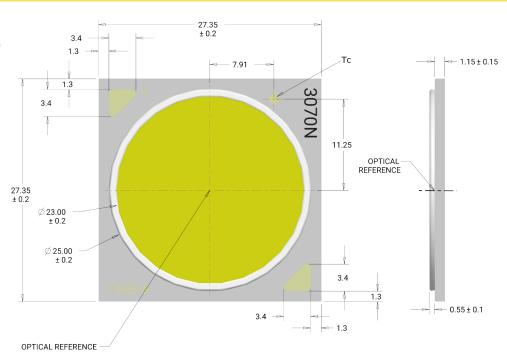
Tolerances unless otherwise

specified: ±.13

x° <u>+</u>1°

## Meaning of 3070N

3070N = 36-V CXA3070





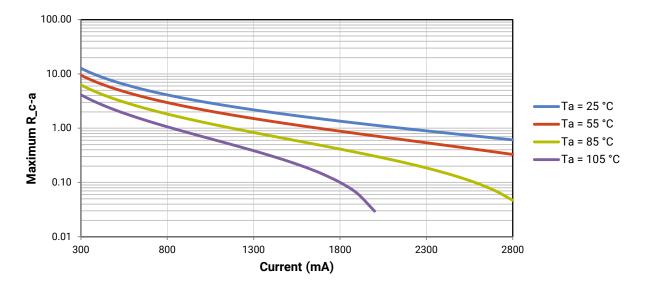
### THERMAL DESIGN

The CXA family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures  $(T_j)$ . Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_j$  calculations with maximum ratings based on forward current  $(I_F)$  and case temperature (Tc). No additional calculations are required to ensure that the CXA LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specifications.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from  $T_{SP}$  to ambient  $(T_a)$ , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CXA soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provides basic information on the requirements to use XLamp CXA LEDs successfully in luminaire designs.

To keep the CXA3070 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the  $R_c$ -a value is the sum of the thermal resistance of the TIM ( $R_t$ im) plus the thermal resistance of the heat sink ( $R_t$ ).





#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs.

#### **Lumen Maintenance**

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

### **REACh Compliance**

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACh Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

### **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

#### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



### **PACKAGING**

CXA3070 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

